

PREDL – Manhole rehabilitation system

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- Manhole rehabilitation – Future-proof investment



Requirements for
manholes :

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graph TD; A[Requirements for manholes :] --> B[Reliably sealed]; B --> C[Long-term corrosion resistant]; C --> D[Easy maintenance];
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Reliably sealed

Long-term corrosion
resistant

Easy maintenance

Synthetic lining - long-term corrosion protection for concrete manholes

Sewer manhole with and without corrosion protection in the channel after 15 years



Synthetic lining - long-term corrosion protection for concrete manholes

Coating – equivalent to the PREDL base-liner ?



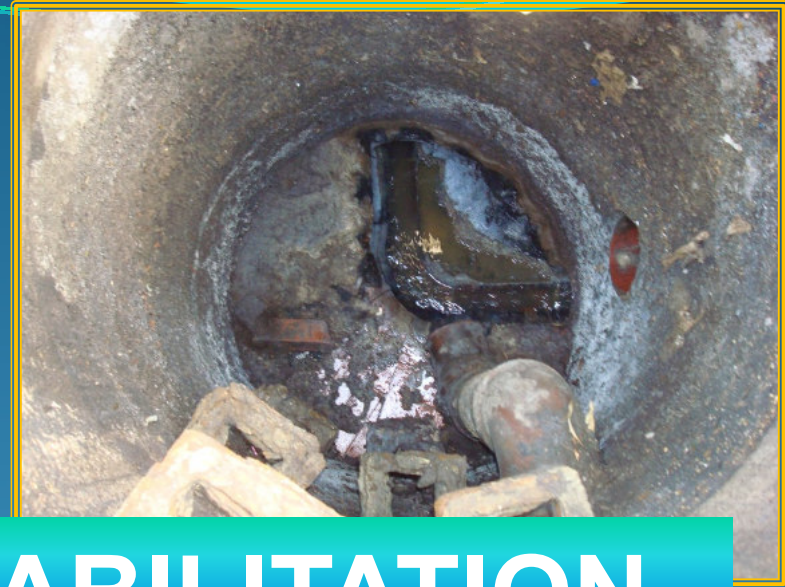
Disadvantages of the coating :

- Extensive preparation (clearing work, drying....)
- The manhole does not gain any structural strength
- Often insufficient strength of the bounding laminate

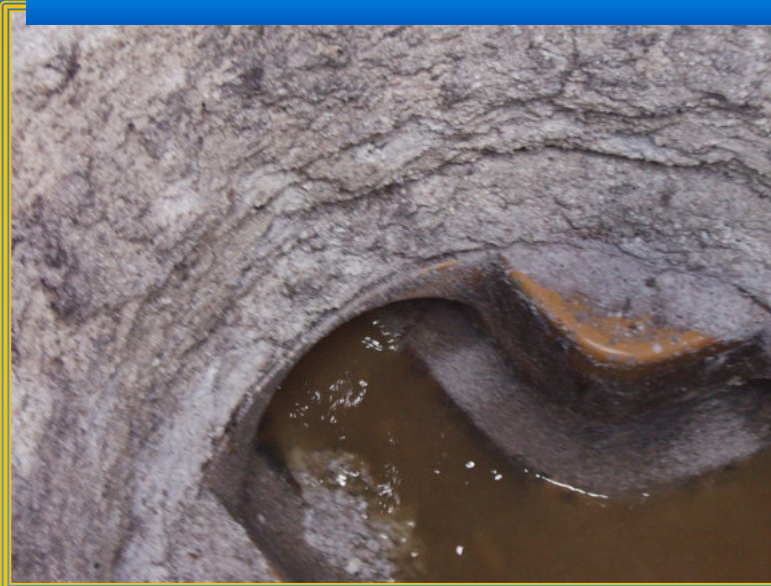
Optimal hydraulic – concrete or synthetic lining ?



Synthetic lining - long-term corrosion protection for concrete manholes

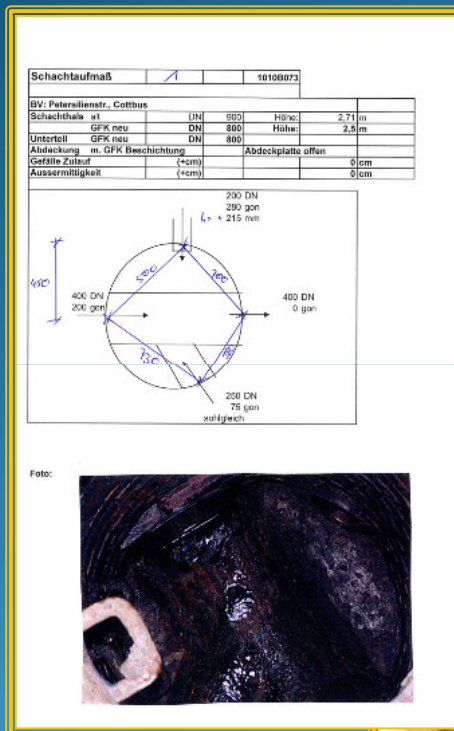


MANHOLE REHABILITATION



Modelling of the existing manhole – most important premise for every manhole rehabilitation

Manual measurement



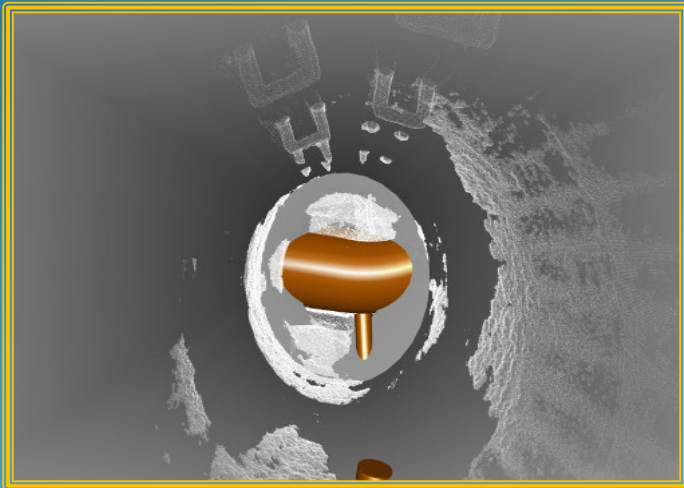
High error rate as manholes are often not walkable or only with great difficulty

Laser scan

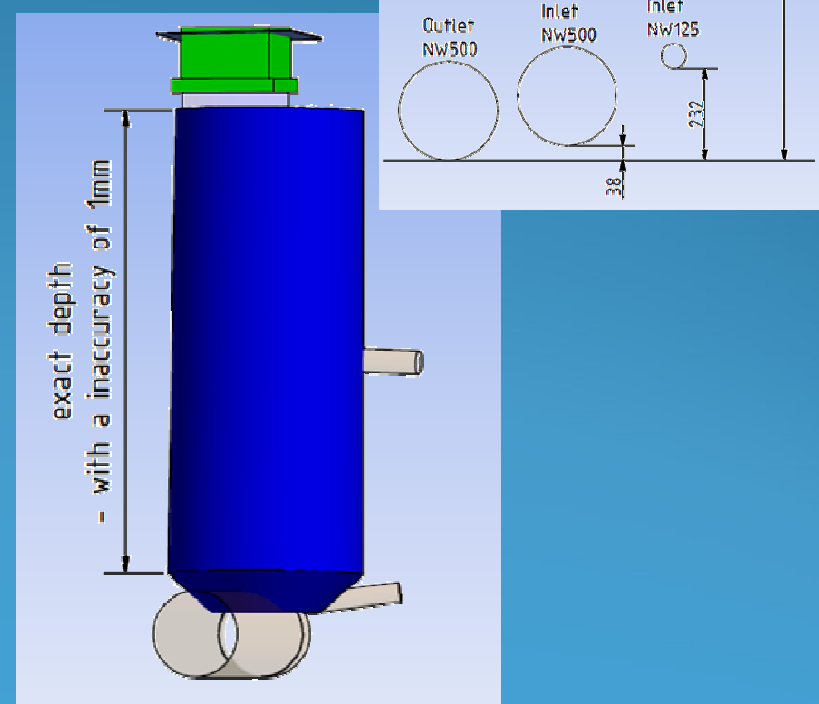
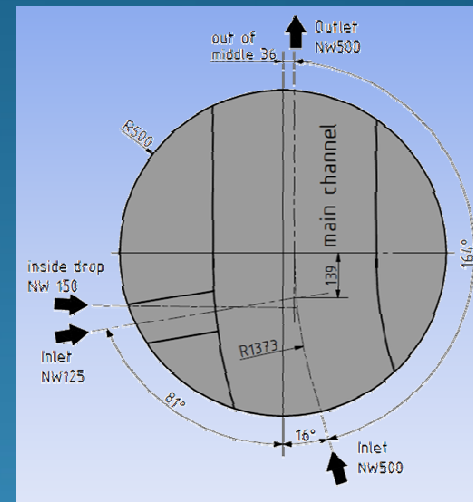
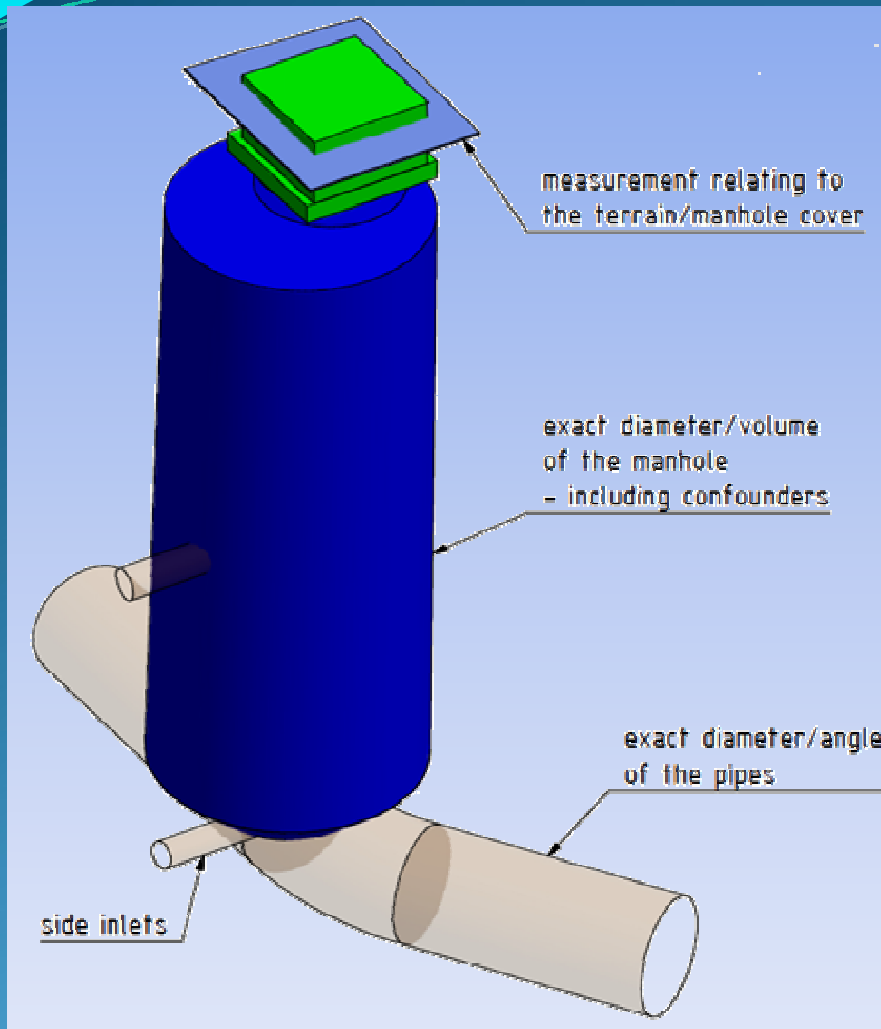


The most modern technology for a precise modelling

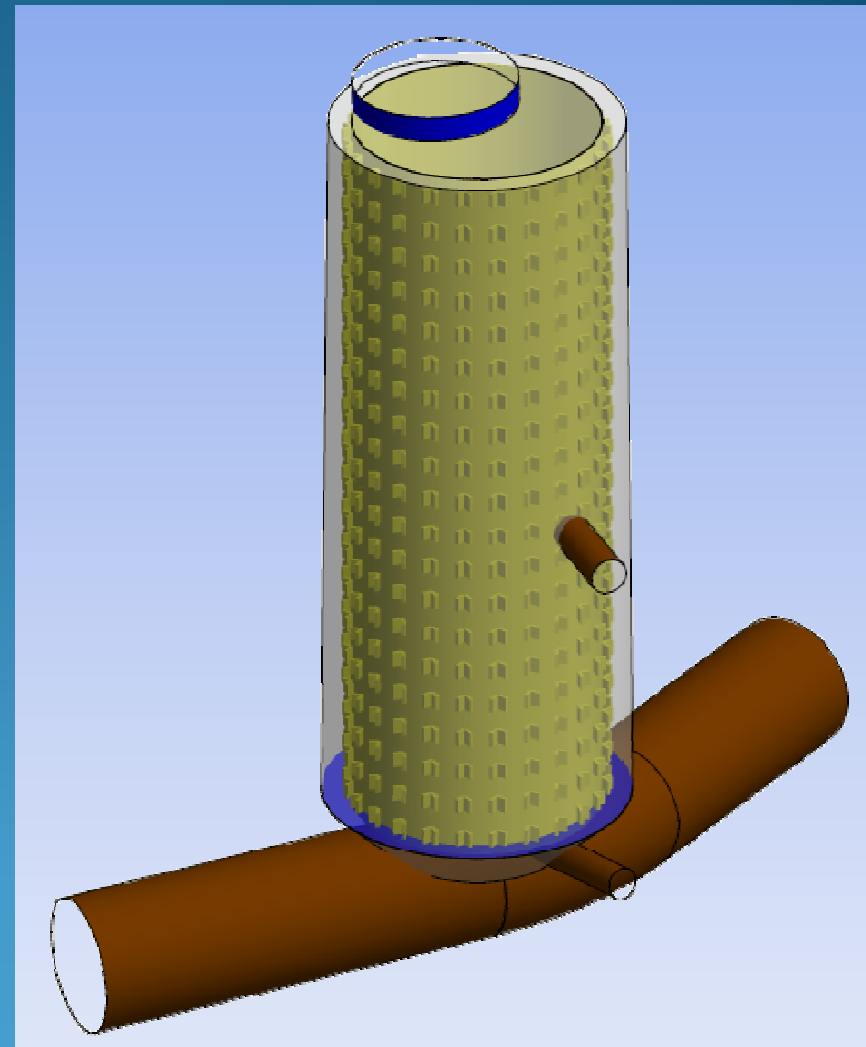
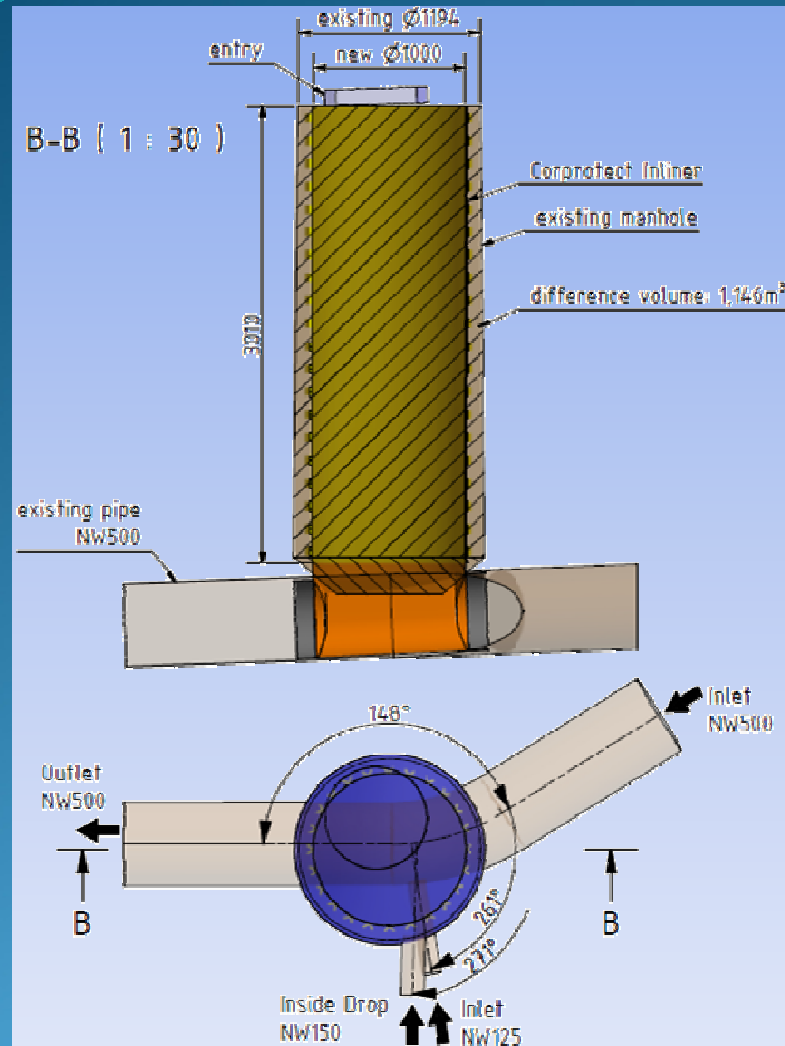
Laser scan – 3D modelling of the old manhole



Laser scan – 3D modelling of the old manhole



Laser scan – 3D modelling of the old manhole



The modelling of the old manhole allows a very accurate construction of the rehabilitation components.

Preparing the manhole for rehabilitation

- Extraction of the steps
- Chisel out the benching (approx. 100 mm) and the channel (at least 50 mm under the invert level)
- Clean the manhole (water jetting or sandblasting) and remove all the loose pieces
- If not watertight, fix using appropriate procedure



Manhole rehabilitation procedures by PREDL GmbH



Rehabilitation with CORPROTECT PP lining
(coverslab off or through entry hole)



Rehabilitation with GRP base-liner +
CORPROTECT liner



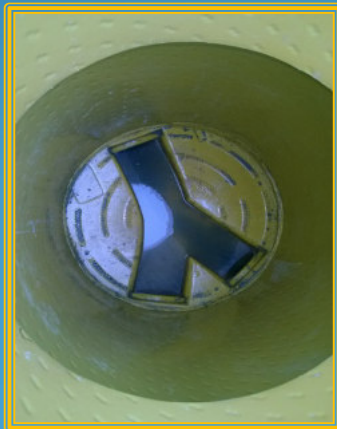
Rehabilitation with GRP base-liner +
GRP shaft lining 3 mm



Manhole in manhole solution with GRP
manhole base + GRP pipe

Advantages of the PREDL rehabilitation process

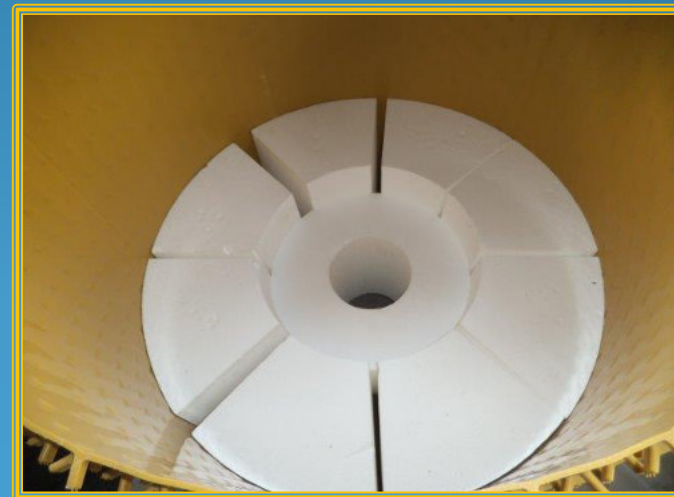
1. Sewer water resistant protection throughout the entire manhole
2. Aggressive effluents or gases have no contact with the concrete structure
3. Joint free high-performance synthetic lining allows no contact point for aggressive wastewater
4. The problematic in coating capillary-effect of the concrete is inhibited
5. The manhole can be put back into service immediately after finishing the rehabilitation work without any after-work, sometimes just after rehabilitating the base only



Manhole rehabilitating with CORPROTECT lining



Large choice of base-liners from the wide PP standard programme range

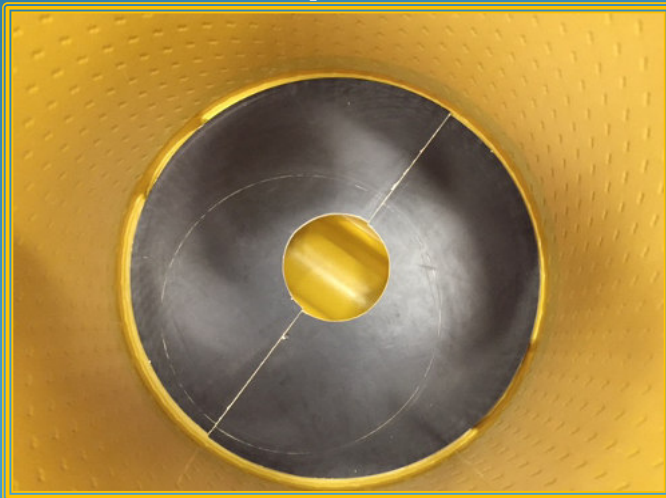


Rehabilitation components : PP base-liners, CORPROTECT PP liner also for coverslab, EPS shuttering

Manhole rehabilitating with CORPROTECT lining



Rehabilitation with CORPROTECT
In an open field or through the entry hole



Abstützung der CORPROTECT-Auskleidung mit EPS

Manhole rehabilitating with CORPROTECT lining



Manhole rehabilitating with CORPROTECT lining

Before

-

afterwards



PREDL rehabilitation with GRP



Manhole-in-manhole system
With GRP base-liner + GRP pipe



**Manhole rehabilitation through
the entry hole**
With GRP base-liner
+ GRP shaft lining 3 mm

PREDL manhole rehabilitation : manhole-in-manhole system



Components of the system : PREDL rehabilitation base-liner, GRP pipe, grout and T-profile seals

PREDL manhole rehabilitation : manhole-in-manhole system

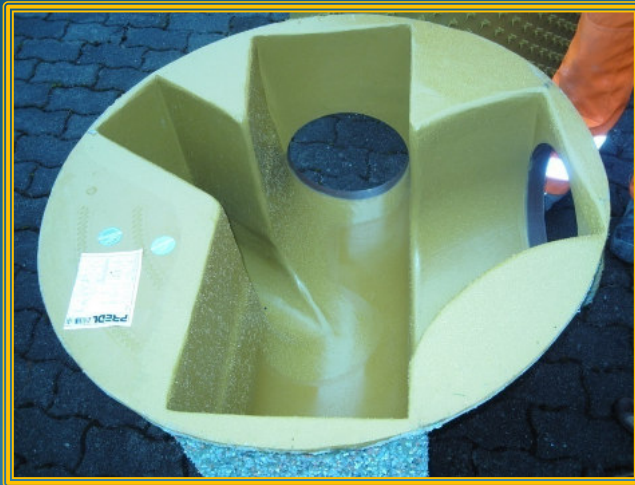


PREDL manhole rehabilitation : manhole-in-manhole system



PREDL GRP rehabilitation through the entry

e



Components of the system: PREDL Rehabilitation base-liner, GRP shaft liner and GRP cone liner approx. 3 mm thick

PREDL GRP rehabilitation through the entry

le



PREDL rehabilitation of specials



Rehabilitation done in Niederkassel / Germany Manhole 5,80 m x 2,40 m through opening of 1 m x 1,40 m